

# JA Standard Module Packaging Introduction

Packaging Introduction Packaging Introduction Packaging Introduction Packaging Introduction Packaging Introduction Packaging Introduction Packaging Introduction Packaging Introduction **For DEEP BLUE 3.0 Series Modules** introduction Packaging Introduction

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## Note:

This introduction is only for the JA Standard Module Packaging. All information is based on the following series module packaging:

**JAM54S30 MR/ JAM66S30 MR/ JAM72S30 MR/ JAM78S30 MR Series**  
**JAM66D30 MB/ JAM72D30 MB/ JAM78D30 MB Series**

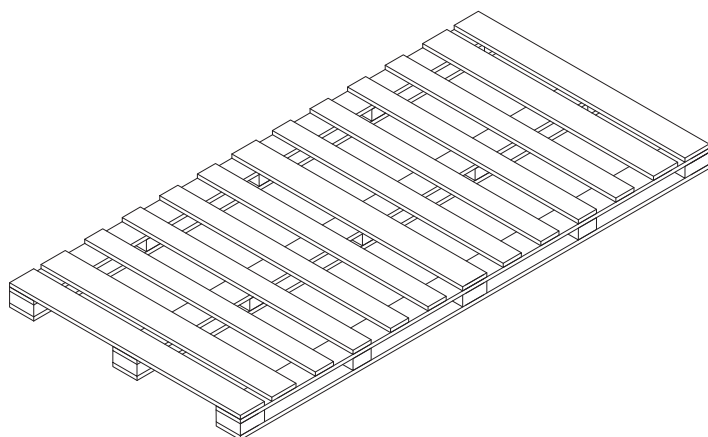
JA Solar reserves the right to make changes to the packaging specification without prior notice.

## 1. Basic Knowledge

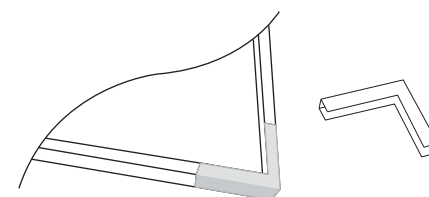
No.	Module Type	Module				Dimension of packaging					40HQ Container	
		Dimension of module			Weight	Dimension of packaging -case (with pallet)			Module QTY Per Pallet	Weight	Pallet QTY per container	Total Module QTY
		L	W	H		L	W	H				
		[mm]	[mm]	[mm]	[kg]	[mm]	[mm]	[mm]	[kg]	[Pallet]		
1	JAM54S30 MR Series	1722	1134	30	21.5±3%	1772	1145	1252	36	825±3%	26	936
2	JAM66S30 MR Series	2094	1134	35	26.3±3%	2120	1145	1252	31	882±3%	22	682
3	JAM72S30 MR Series	2279	1134	35	28.6±3%	2330	1145	1252	31	940±3%	20	620
4		2278	1134	35	28.1±3%	2330	1145	1252	31	936±3%	20	620
5	JAM78S30 MR Series	2465	1134	35	31.1±3%	2520	1145	1252	31	1082±3%	16	496
6	JAM66D30 MB Series	2100	1134	35	29.0±3%	2150	1145	1252	31	966±3%	22	682
7	JAM72D30 MB Series	2285	1134	35	31.6±3%	2330	1145	1252	31	1051±3%	20	620
8		2278	1134	35	31.8±3%	2330	1145	1252	31	1051±3%	20	620
9	JAM78D30 MB Series	2465	1134	35	33.4±3%	2520	1145	1252	31	1153±3%	16	496

## 2 . Packaging Steps

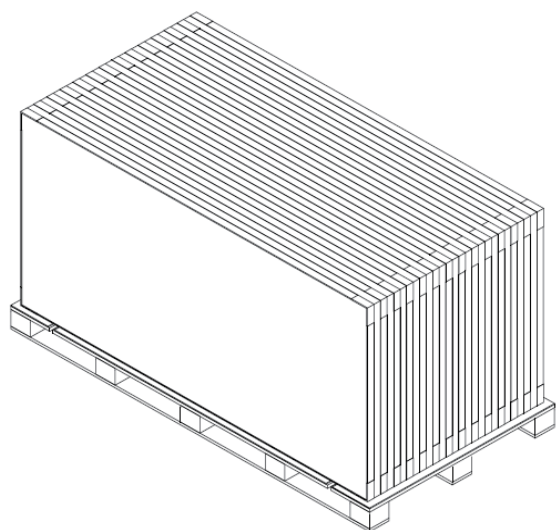
1) Lay up the plywood pallet.



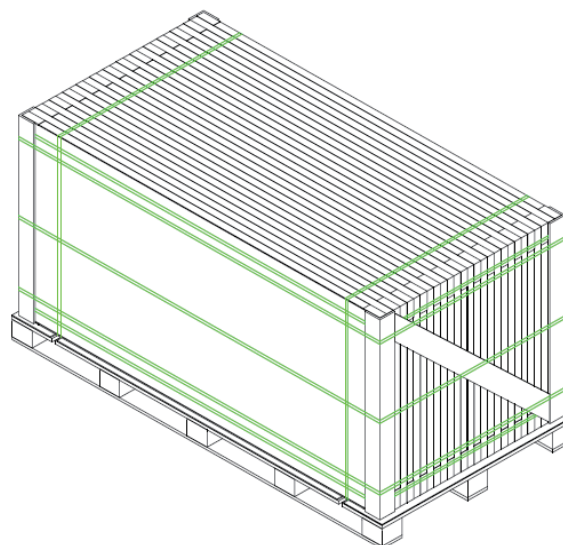
2) Attach the stacking corners to the modules.



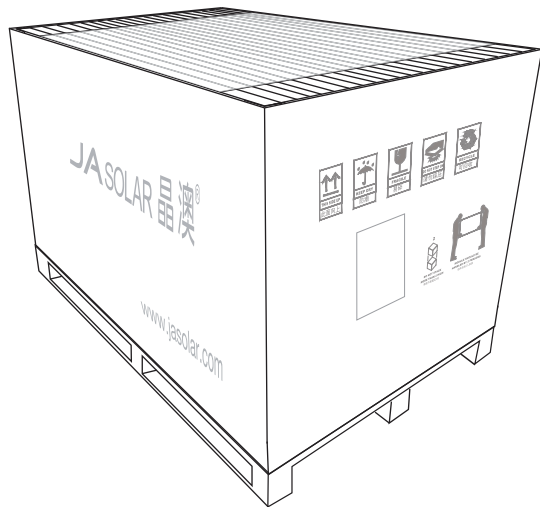
3) Place the modules on to the pallet with the first and last modules front side facing outwards.



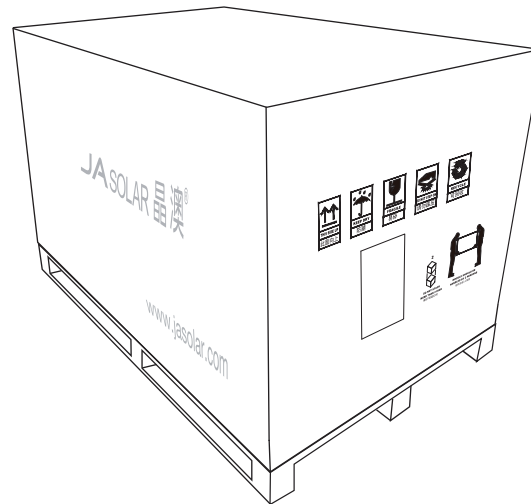
4) First, use 2 pieces strapping bands along the long side and short side of the module for fixing separately, then install "N" shape wood to support the side of the module, and fix it with 3 strapping bands to further stabilize the modules.



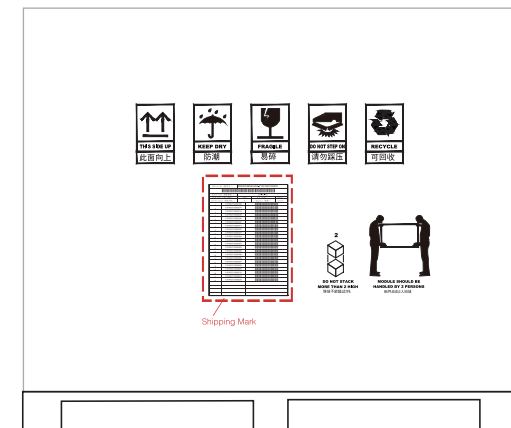
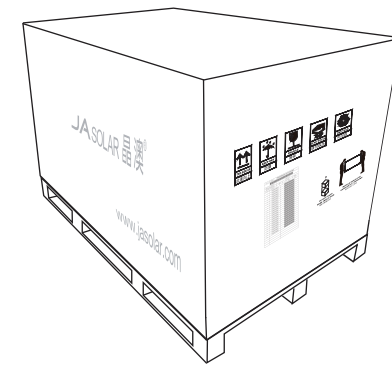
5) Place the cardboard surrounding piece around the modules.



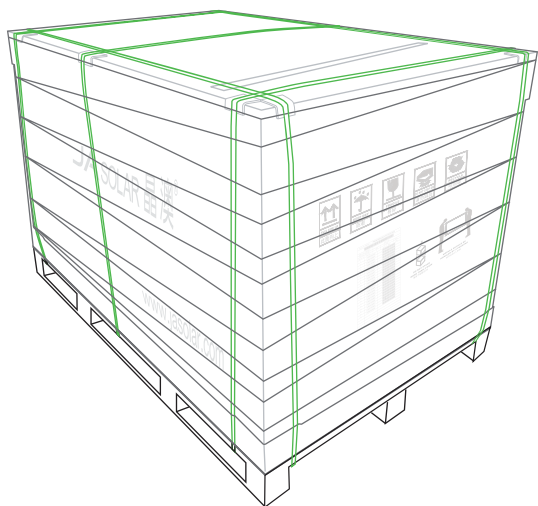
6) Place the cardboard cover on the package.



7) Attach the shipping marks on to the cardboard box.



8) First, use 1 piece strapping band at the middle side of the package for fixing, then use wrapping film to secure the package, and fix it with 4 pieces strapping bands to further stabilize the modules.



### 3. Stacking of the packages.

The packages can be piled up to a maximum of 2 layers.

